Deskripsi Artikel

Judul Artikel

-	Judul Jurnal	: Jurnal Polimesin
_	Volume Jurnal	· Volume 23 Nom

- Volume Jurnal : Volume 23, Nomor 1, 2025

- Akreditasi : SINTA 2

: Enhancing Seawater Desalination Performance Using a Vortex Generator in a

Modified Window Air Conditioner

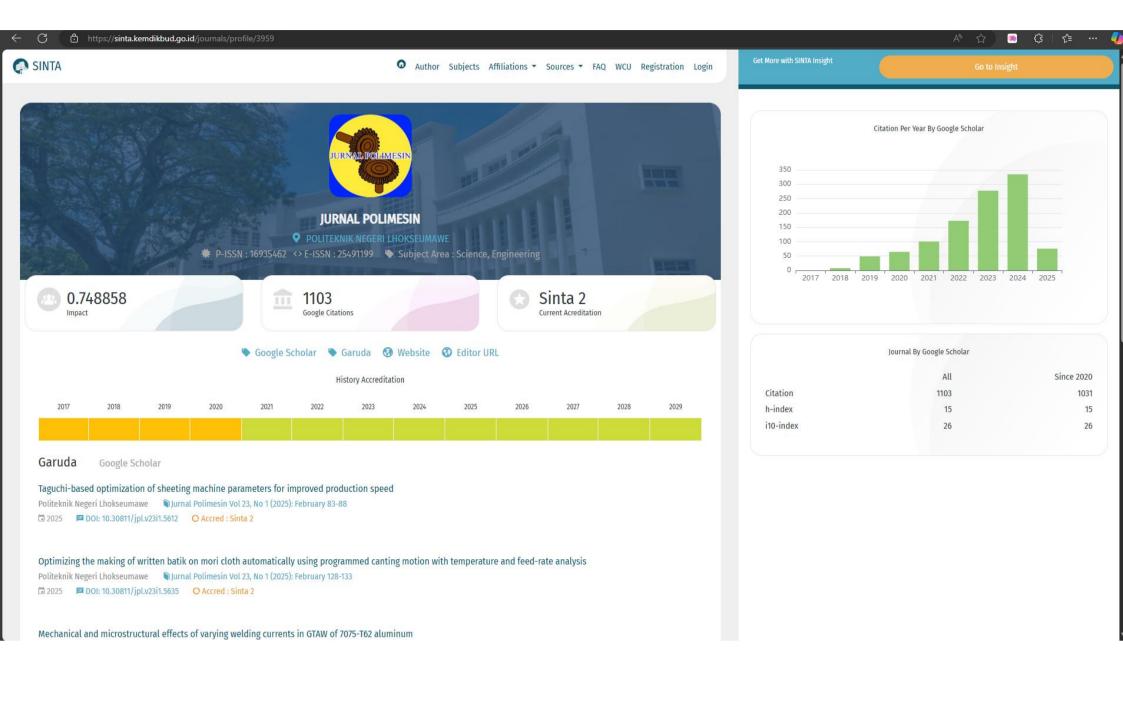
Penulis: Nurkholid, Dan Mugisidi, Widodo, **Oktarina Heriyani**, Ibnu Sulistiono.

- Status Penulis : Penulis ke 4

Jurnal Polimesin

Disseminating information on the research of mechanical engineering, Indexed: ICI, Accredited: Sinta 2 http://e-jurnal.pnl.ac.id/polimesin Volume: 16, No. 2, August 2022 ISSN-p: 1593-5462, ISSN-e: 2549-1199 Department of mechanical engineering Lhokseumawe State Polytechnic

Keywords: Aceh Coffee Brewing Process, CAD/ CAM,
Thermal Energy, DDE, Level Control floating valve, Sink,
Faucet Solar Collector Design of Work Tool, Air Blower,
SMAW. Friction Stir Welding Processing Step, microstructure



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p-ISSN : 1693-5462 Volume : 23 Year : 2025

Processing dates: received on 2024-11-23, reviewed on 2025-01-24, accepted on 2025-02-23 and online availability on 2025-02-28

Enhancing Seawater desalination performance using a vortex generator in a modified window air conditioner

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Abstract

The growing demand for air conditioning systems has driven research into alternative applications, such as seawater desalination. This study evaluates the performance of a modified Window Air Conditioner (WAC) integrated with a vortex generator for desalination. Experiments were conducted using R410A refrigerant under four conditions: Closed Container (CC), Without Vortex (WV), Connected Vortex (CV), and Separated Vortex (SV). Seawater was heated via the condenser to 55-60°C, controlled by a thermostat, and data was collected every five minutes over eight hours. The thermodynamic properties of R410A were analysed using RefpropTM software to determine the Refrigeration Effect (RE), Compression Work (CW), and Coefficient of Performance (COP). Results indicate that the SV configuration achieved the highest evaporation rate (5.01 kg) but led to a lower COP (3.91) due to increased condenser temperature and compressor workload. Conversely, CC yielded the highest COP (5.08) by stabilizing the evaporator air temperature and reducing compressor effort. These findings suggest that vortex generators enhance evaporation rates but reduce system efficiency. Further research is needed to optimize vortex generator configurations to improve desalination efficiency while minimizing COP reduction.

Keywords:

Window air conditioner, vortex generator, desalination, $Refprop^{TM}$, COP

1 Introduction

Along with the improvement of the quality of life and the need for comfort, the use of air conditioning systems is increasing in daily life [1], [2]. Air conditioning systems also help remove moisture and airborne particles from the room [3]. Therefore, the use of air conditioners is no longer just part of a lifestyle but rather aims to provide comfort when moving or doing activities indoors [4]. One of the most common types is the Window Air Conditioner (WAC), which uses a vapor compression cycle to take heat from the air inside and expel it outside through condensation [5]. This condensation water is usually disposed of as waste but can be used to make clean water under certain conditions [6]. The high demand for clean water around the world, as well as environmental issues such as drought and limited availability of clean water resources, are major challenges that need to be addressed [7], [8], [9]. The use of a modified WAC as a desalination device is an option to consider. This modification allows the WAC to function as both an air conditioning unit and a system to separate salt from saltwater.

Evaluating the performance of the WAC as a desalination device is essential to ensure the effectiveness of this system in removing salt from seawater.

Desalination systems, such as reverse osmosis (RO), are currently available [10]. However, such technologies consume much energy [11], especially on a large scale, making it inefficient for households or places with limited energy resources. On the other hand, WAC is a device that is widely used in many homes [12] and operates according to the principles that allow it to be used in desalination processes. The main problem is how to modify the WAC without compromising its cooling efficiency and ensuring optimal system performance during its switch to desalination function.

Research on the use of air conditioning for desalination processes is still in its infancy. Some of the research that has been conducted includes the integration of a split air conditioning system with a Humidification-Dehumidification (HDH) desalination unit utilizing solar energy, the utilization of solar heating to improve the performance of a hybrid desiccant air conditioning system coupled with an HDH desalination unit, numerical analysis of a hybrid air conditioning system supported by solar energy and integrated with an HDH desalination system, and modified window air conditioner to produce potable water through humidification-dehumidification desalination process [13], [14], [15], [16]. These experiments show that combining an air conditioning system with a desalination unit can produce clean water. Nevertheless, these studies have not investigated the impact of vortex generators on desalination effectiveness, particularly in enhancing the evaporation rate. Multiple studies have investigated the application of vortex generators in desalination to enhance the evaporation rate [17], [18], given that vortex generators influence the convection heat transfer coefficient [19]. Previous research has not examined the performance of WAC modified with a vortex generator as a desalination tool against seawater evaporation. Desalination itself is the process of separating salt and minerals from seawater to produce freshwater [20]. Cooling system performance can be determined by assessing the Refrigeration Effect (RE), Compression Work (CW), and Coefficient of Performance (COP)

Therefore, this study aims to determine the performance of the modified WAC as a desalination device against seawater evaporation. This research has analysed the impact of various tested variables on the evaporation of seawater at a given temperature. The desalination mechanism focuses on the evaporation process, where seawater is evaporated using the modified WAC. The performance assessment of this system uses the parameters RE, CW, and COP, which are the main indicators in assessing the ability of the device as a desalination system. It is hoped that this research can provide a deep insight into the potential of WAC modification to produce a more effective and efficient desalination system.

2 Method

This study used a WAC to compare its performance as a desalination device. The experimental setup used in this study is presented in Fig. 1. The working fluid of the air conditioning system is R410A refrigerant [22] with the specifications shown in Table 1. This research was conducted at the Mechanical Engineering Laboratory, Faculty of Industrial Technology and Informatics, Universitas Muhammadiyah Prof. Dr. Hamka. In addition, the measurement tools used are listed in Table 2. Tests on the utilization of WAC as a desalination tool were carried out with variables of Closed Container (CC), Without Vortex (WV), Connected Vortex (CV), and Separate Vortex (SV) (Fig. 2).

RefpropTM software version 10.0.0.9b is used to determine the properties of the refrigerant at enthalpy at each point based on the cooling system performance data by analyzing the saturation pressure, temperature, enthalpy, entropy, and density of the refrigerant [24], [25]. System performance is analyzed using

pressure and temperature obtained through calculations on R410A refrigerant using RefpropTM software [26]. The effectiveness of an air conditioner is evaluated by determining the refrigeration effect, which is the difference in refrigerant enthalpy between the evaporator's inlet and outlet, and the compression work, which is the enthalpy difference between the compressor's outlet and inlet. The values of RE, CW, and Coefficient of COP are determined based on the obtained enthalpy results [27].

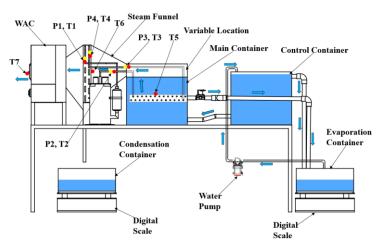


Fig. 1. Experimental setup

Table 1. Refrigeration unit specifications

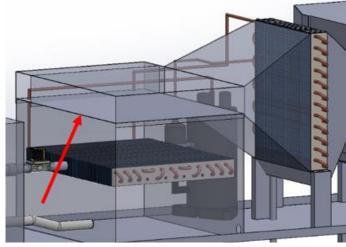
Table 1. Refrigeration unit specifications			
Dimension	Specification		
Model WAC	Uchida MP – W9M		
Voltage	1 Fase 220V – 50 Hz		
PK Power	1 PK		
Cooling Capacity	8600 BTU/h		
Electrical power	840 W		
Current	4.0 A		
EER	10.01 BTU/hW		
Refrigerant R410A	360 g		
Size	500×345×465 mm		

Table 2. Measurement tools

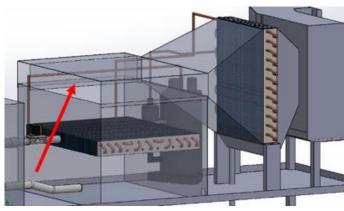
Tools	Function	Specification
Thermostat XH-W3001	Water temperature	-50°C -110°C, ±0.1°C.
Digital thermometer	Temperature	-50°C -110°C, ±0.1°C.
Manifold Gauge	Pressure	0 - 500 psi, 5 psi
Digital scale 30 kg	Water Mass	0 - 30 kg, 0.005 kg

In this experiment, the seawater in the evaporation container is transferred to the control container via a pump. This step aims to deliver the water to the main container, where it will be heated using a condenser until the temperature reaches about 55-60°C, which is regulated by a thermostat. As the water evaporates, the resulting vapor is directed upwards through the steam funnel before finally entering the evaporator.

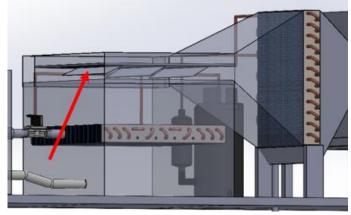
The main container has an overflow mechanism that delivers water to the evaporation container to maintain the temperature in the range of 55-60°C. In addition, the control container is also equipped with an overflow system for the evaporation container to ensure the water level remains stable. This system allows the control container's water level to remain constant while the evaporation container's water level drops due to the evaporation process [23]. The evaporation rate was determined by the mass of water in the evaporation container, which was measured with a digital scale to confirm the amount of water lost owing to evaporation. In Fig. 1 data was collected at P₁, T₁, P₂, T₂, P₃, T₃, P₄, T₄, T₅, T₆, T₇. Where P_1 , T_1 is the compressor inlet pressure, temperature, P_2 , T_2 is the compressor outlet pressure, temperature, P3, T3 is the expansion inlet pressure, temperature, P₄, T₄ is the expansion outlet pressure, temperature, T₅ is the condenser temperature, T₆ is the evaporator temperature, T₇ is the evaporator outlet air temperature, and the variable location is used for a closed container by placing a plate on top of the container, a container without vortex, vortex connected, and vortex separated. Figs 3-4 shows the vortex used in this study.



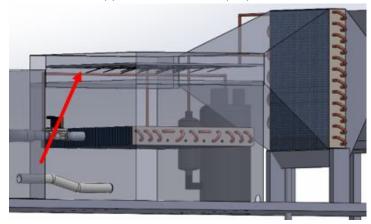
(a) Closed container (CC) location



(b) Without vortex (WV) location



(c) Connected vortex (CV) location



(d) Separated vortex (SV) location Fig. 2. Variable location

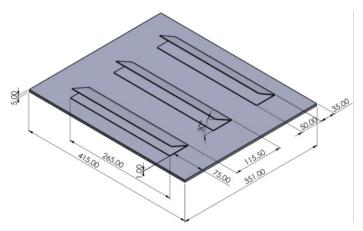


Fig. 3. Connected vortex (CV)

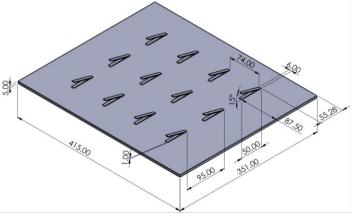


Fig. 4. Separated vortex (SV)

Refprop[™] software version 10.0.0.9b is used to determine the properties of the refrigerant at enthalpy at each point based on the cooling system performance data by analyzing the saturation pressure, temperature, enthalpy, entropy, and density of the refrigerant [24], [25]. System performance is analysed using pressure and temperature obtained through calculations on R410A refrigerant using RefpropTM software [26]. The effectiveness of an air conditioner is evaluated by determining the refrigeration effect, which is the difference in refrigerant enthalpy between the evaporator's inlet and outlet, and the compression work, which is the enthalpy difference between the compressor's outlet and inlet. The values of RE, CW, and COP are determined based on the obtained enthalpy results [27]. The RE, CW, COP are determined using Eqs(1-3) [28]. Where: h_1 is enthalpy at the compressor inlet, h₂ is Enthalpy at the compressor outlet, and h₄ is enthalpy at the Evaporator inlet.

$$RE = h_1 - h_4 \tag{1}$$

$$CW = h_2 - h_1 \tag{2}$$

$$COP = \frac{RE}{CW} = \frac{h1 - h4}{h2 - h1}$$
 (3)

3 Results and Discussion

This study examines the performance of WAC for utilization as a desalination tool with four variables: CC, WV, CV, and SV. Fig. 5 shows the data collection process. At points 1 to 4, data of P₁, T₁, P₂, T₂, P₃, T₃, P₄, and T₄ are collected sequentially. The digital scale at point 5 is used to measure the mass of water in the evaporation container to determine the decrease in mass due to evaporation. The seawater in the main container was heated by a condenser controlled by a thermostat to maintain a temperature between 55-60°C. Data was collected every 5 minutes for 8 hours. The system performance is greatly affected by the evaporation rate, which impacts the COP value of the WAC. In addition, this process demonstrates how the integration of vortex generators can improve desalination efficiency.

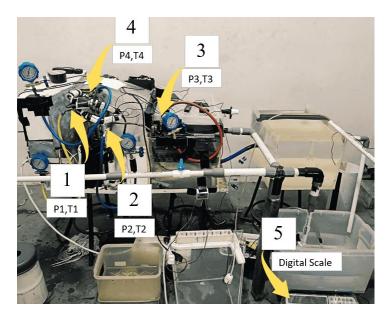


Fig. 5. WAC as a desalination devices

Fig. 6 shows the pressure-enthalpy (P-h) diagram for R410A refrigerant at various variables, namely CC, WV, CV, and SV. The enthalpy values are obtained from the calculation results using Refprop™ software, with input data in the form of pressure and temperature at each point: P₁, T₁, P₂, T₂, P₃, T₃, P₄, and T₄. The average evaporator exit air temperature for each variable is 17.8°C, 18.6°C, 18.7°C, and 18.9°C, respectively. Meanwhile, the condenser exit air temperatures were 55.7°C, 56.3°C, 56.9°C, and 57.1°C, respectively. Based on the enthalpy values obtained, the performance of the WAC system can be calculated, including the RE, CW, and COP values.

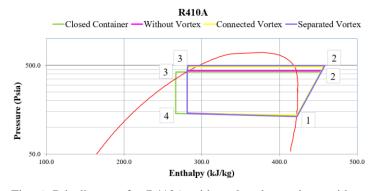


Fig. 6. P-h diagram for R410A with a closed container, without vortex, connected vortex, and separated vortex

In a refrigeration system, efficiency is crucial to consider. One concept that plays a role in measuring the efficiency of a refrigeration system is the RE, which is the amount of heat absorbed by the refrigerant in the evaporator for each unit mass of cooling, which occurs in the process from 4 to 1 [29], [30]. By calculating using Eq. 1, the RE of R410A for various CC, WV, CV, and SV variables in the desalination process is shown in Fig. 7. The results show a decrease in RE; a lower refrigeration effect can lower COP [31]. The latent heat of vaporization in the Air Conditioning (AC) system comes from the evaporation of refrigerant [32]. The closed container of R410A has the highest RE value. The high RE value is due to the latent heat of vaporization [33] and high enthalpy compared to the other variable, R410A. As a result, the desalination process using closed-container R410A yields better cooling capacity than the other variable, R410A.

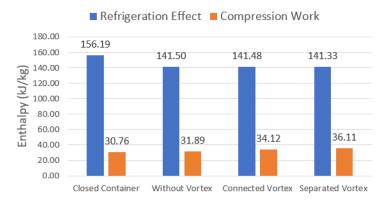


Fig. 7. Refrigeration effect and compression work with closed container, without vortex, connected vortex, and separated vortex.

Meanwhile, the CW of R410A for various variables, the CW value in the figure is calculated using Eq.2. Unlike RE, CW has a constant increase. This is due to the increase in compressor pressure, the refrigerant temperature [34], and enthalpy. An increase in refrigerant pressure can increase compressor work, thus decreasing the COP value [35]. CW of the closed container R410A is lower than that of the other variable R410A. This indicates that the R410A refrigerant in the sealed container has a lower temperature, so the compressor workload is lighter [36].

The COP is calculated using Eq. 3, and Fig. 8 shows that the COP value decreases as the evaporation increases. The use of a vortex increases the evaporation rate and efficiency in the desalination unit, resulting in faster evaporation [37], [38]. CV and SV have different geometry so it can affect the characteristics of airflow. CV has fewer and connected, while SV with more separated numbers produces better evaporation and increased effectiveness [39].

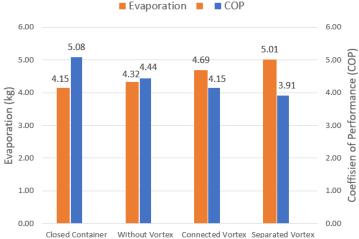


Fig. 8. Evaporation and COP with closed container, without vortex, connected vortex, and separated vortex.

On the other hand, an increase in refrigerant in the refrigeration machine can lead to an increase in temperature in the condenser, which requires greater compression effort [40]. The condenser located inside the main container helps to heat the water and increase evaporation as the temperature rises. The increased evaporation temperature from the condenser is then transferred to the evaporator through a steam funnel designed to direct the incoming air to the evaporator. The CC is secured with plates to prevent evaporation in the condenser from affecting the temperature of the air entering the evaporator. This causes a high refrigeration effect and reduces compression work, resulting in an optimal COP.

4 Conclusion

This study demonstrates that incorporating a vortex generator into a modified WAC significantly impacts seawater evaporation

rates in desalination. The SV configuration produced the highest evaporation rate (5.01 kg) but reduced system efficiency by increasing compressor workload, leading to a lower COP (3.91). Conversely, the CC condition achieved the highest COP (5.08) by minimizing heat loss and stabilizing air temperature entering the evaporator. These findings highlight the trade-off between evaporation enhancement and system efficiency.

Future research should explore alternative vortex configurations, large scale testing, and environmental variations to optimize WAC-based desalination systems.

Acknowledgment

The author would like to express sincere gratitude for the inkind support provided by the Renewable Energy Research Group at FTII UHAMKA.

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Enhancing Seawater desalination performance using a vortex generator in a modified window air conditioner

E LK BU OKTA

Fakultas Teknologi Industri dan Informatika

Universitas Muhammadiyah Prof. Dr. Hamka

Document Details

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trn:oid:::1:3243200613

Submission Date

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Download Date

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 $Enhancing_seawater_desalination_performance_using_a_vortex_generator_in_a_modified_windo....pdf$

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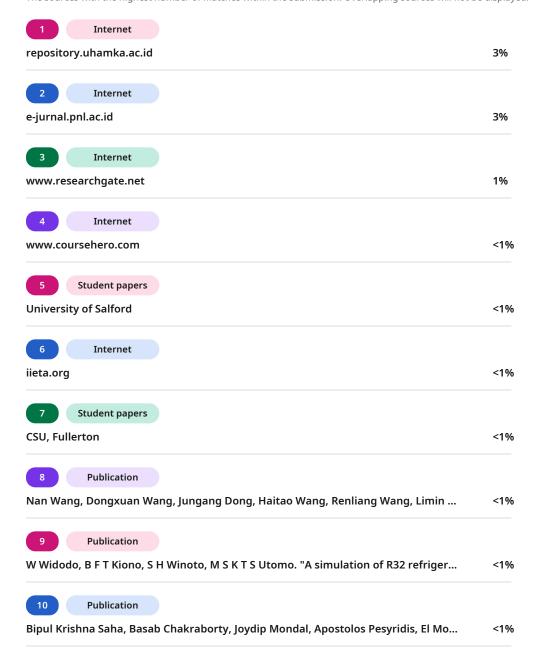
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Processing dates: received on 2024-11-23, reviewed on 2025-01-24, accepted on 2025-02-23 and online availability on 2025-02-28

Enhancing Seawater desalination performance using a vortex generator in a modified window air conditioner

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Abstract

The growing demand for air conditioning systems has driven research into alternative applications, such as seawater desalination. This study evaluates the performance of a modified Window Air Conditioner (WAC) integrated with a vortex generator for desalination. Experiments were conducted using R410A refrigerant under four conditions: Closed Container (CC), Without Vortex (WV), Connected Vortex (CV), and Separated Vortex (SV). Seawater was heated via the condenser to 55-60°C, controlled by a thermostat, and data was collected every five minutes over eight hours. The thermodynamic properties of

2 R410A were analysed using Refprop™ software to determine the Refrigeration Effect (RE), Compression Work (CW), and
 1 Coefficient of Performance (COP). Results indicate that the SV configuration achieved the highest evaporation rate (5.01 kg) but

2 led to a lower COP (3.91) due to increased condenser temperature and compressor workload. Conversely, CC yielded the highest COP (5.08) by stabilizing the evaporator air temperature and

14reducing compressor effort. These findings suggest that vortex generators enhance evaporation rates but reduce system 1efficiency. Further research is needed to optimize vortex generator

1 efficiency. Further research is needed to optimize vortex generator configurations to improve desalination efficiency while minimizing COP reduction.

13Keywords:

Window air conditioner, vortex generator, desalination, 19 Refprop TM , COP

1 Introduction

Along with the improvement of the quality of life and the need for comfort, the use of air conditioning systems is increasing in daily life [1], [2]. Air conditioning systems also help remove moisture and airborne particles from the room [3]. Therefore, the 1 use of air conditioners is no longer just part of a lifestyle but rather aims to provide comfort when moving or doing activities indoors [4]. One of the most common types is the Window Air Conditioner (WAC), which uses a vapor compression cycle to take heat from the air inside and expel it outside through condensation [5]. This condensation water is usually disposed of as waste but can be used to make clean water under certain conditions [6]. The high demand for clean water around the world, as well as environmental issues such as drought and limited availability of clean water resources,

2 are major challenges that need to be addressed [7], [8], [9]. The use of a modified WAC as a desalination device is an option to consider. This modification allows the WAC to function as both an air conditioning unit and a system to separate salt from saltwater.

Evaluating the performance of the WAC as a desalination device is essential to ensure the effectiveness of this system in removing salt from seawater.

Desalination systems, such as reverse osmosis (RO), are currently available [10]. However, such technologies consume much energy [11], especially on a large scale, making it inefficient for households or places with limited energy resources. On the other hand, WAC is a device that is widely used in many homes [12] and operates according to the principles that allow it to be used in desalination processes. The main problem is how to modify the WAC without compromising its cooling efficiency and ensuring optimal system performance during its switch to desalination function.

Research on the use of air conditioning for desalination processes is still in its infancy. Some of the research that has been conducted includes the integration of a split air conditioning system with a Humidification-Dehumidification (HDH) desalination unit utilizing solar energy, the utilization of solar heating to improve the performance of a hybrid desiccant air conditioning system coupled with an HDH desalination unit, numerical analysis of a hybrid air conditioning system supported by solar energy and integrated with an HDH desalination system, and modified window air conditioner to produce potable water through humidification-dehumidification desalination process [13], [14], [15], [16]. These experiments show that combining an air conditioning system with a desalination unit can produce clean water. Nevertheless, these studies have not investigated the impact of vortex generators on desalination effectiveness, particularly in enhancing the evaporation rate. Multiple studies have investigated the application of vortex generators in desalination to enhance the evaporation rate [17]. [18], given that vortex generators influence the convection heat transfer coefficient [19]. Previous research has not examined the performance of WAC modified with a vortex generator as a desalination tool against seawater evaporation. Desalination itself is the process of separating salt and minerals from seawater to produce freshwater [20]. Cooling system performance can be determined by assessing the Refrigeration Effect (RE), Compression Work (CW), and Coefficient of Performance (COP)

Therefore, this study aims to determine the performance of the modified WAC as a desalination device against seawater evaporation. This research has analysed the impact of various tested variables on the evaporation of seawater at a given temperature. The desalination mechanism focuses on the evaporation process, where seawater is evaporated using the modified WAC. The performance assessment of this system uses the parameters RE, CW, and COP, which are the main indicators in assessing the ability of the device as a desalination system. It is hoped that this research can provide a deep insight into the potential of WAC modification to produce a more effective and efficient desalination system.

2 Method

This study used a WAC to compare its performance as a desalination device. The experimental setup used in this study is presented in Fig. 1. The working fluid of the air conditioning system is R410A refrigerant [22] with the specifications shown in Table 1. This research was conducted at the Mechanical Engineering Laboratory, Faculty of Industrial Technology and Informatics, Universitas Muhammadiyah Prof. Dr. Hamka. In addition, the measurement tools used are listed in Table 2. Tests on the utilization of WAC as a desalination tool were carried out with variables of Closed Container (CC), Without Vortex (WV), Connected Vortex (CV), and Separate Vortex (SV) (Fig. 2).

Refprop[™] software version 10.0.0.9b is used to determine the properties of the refrigerant at enthalpy at each point based on the cooling system performance data by analyzing the saturation pressure, temperature, enthalpy, entropy, and density of the refrigerant [24], [25]. System performance is analyzed using Submission ID trn:oid:::1:3243200613

pressure and temperature obtained through calculations on R410A refrigerant using RefpropTM software [26]. The effectiveness of an air conditioner is evaluated by determining the refrigeration effect, which is the difference in refrigerant enthalpy between the evaporator's inlet and outlet, and the compression work, which is the enthalpy difference between the compressor's outlet and inlet.

17 The values of RE, CW, and Coefficient of COP are determined based on the obtained enthalpy results [27].

WAC P1, T1

P3, T3 T5

Wain Container

Control Container

Evaporation
Container

Container

Digital
Scale

Scale

Digital
Scale

Fig. 1. Experimental setup

Table 1. Refrigeration unit specifications

Table 1. Refrigeration unit specifications			
Dimension	Specification		
Model WAC	Uchida MP – W9M		
Voltage	1 Fase 220V – 50 Hz		
PK Power	1 PK		
Cooling Capacity	8600 BTU/h		
Electrical power	840 W		
Current	4.0 A		
EER	10.01 BTU/hW		
Refrigerant R410A	360 g		
Size	500×345×465 mm		

1 Table 2. Measurement tools

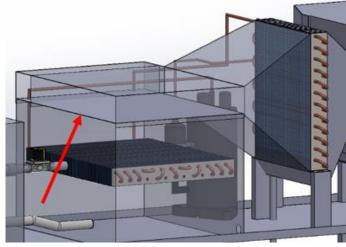
Tools	Function	Specification
Thermostat XH-W3001	Water temperature	-50° C -110° C, $\pm 0.1^{\circ}$ C.
Digital thermometer	Temperature	-50 °C -110 °C, ± 0.1 °C.
Manifold Gauge	Pressure	0 - 500 psi, 5 psi
Digital scale 30 kg	Water Mass	0 - 30 kg, 0.005 kg

In this experiment, the seawater in the evaporation container is transferred to the control container via a pump. This step aims to deliver the water to the main container, where it will be heated using a condenser until the temperature reaches about 55-60°C, which is regulated by a thermostat. As the water evaporates, the resulting vapor is directed upwards through the steam funnel before finally entering the evaporator.

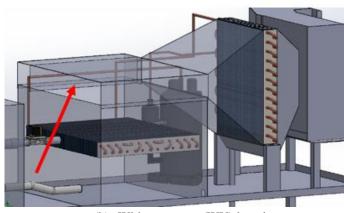
The main container has an overflow mechanism that delivers water to the evaporation container to maintain the temperature in the range of 55-60°C. In addition, the control container is also equipped with an overflow system for the evaporation container to ensure the water level remains stable. This system allows the control container's water level to remain constant while the evaporation container's water level drops due to the evaporation process [23]. The evaporation rate was determined by the mass of water in the evaporation container, which was measured with a digital scale to

confirm the amount of water lost owing to evaporation. In Fig. 1
4 data was collected at P₁, T₁, P₂, T₂, P₃, T₃, P₄, T₄, T₅, T₆, T₇. Where
5 P₁, T₁ is the compressor inlet pressure, temperature, P₂, T₂ is the compressor outlet pressure, temperature, P₃, T₃ is the expansion inlet pressure, temperature, P₄, T₄ is the expansion outlet pressure, temperature, T₅ is the condenser temperature, T₆ is the evaporator temperature, T₇ is the evaporator outlet air temperature, and the

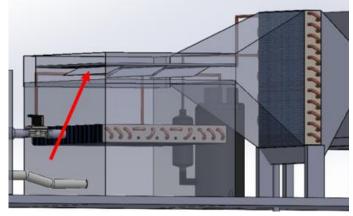
variable location is used for a closed container by placing a plate on top of the container, a container without vortex, vortex connected, and vortex separated. Figs 3-4 shows the vortex used in this study.



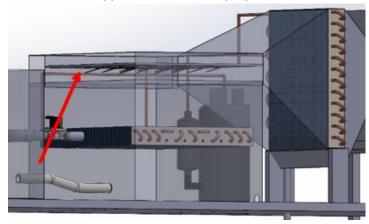
(a) Closed container (CC) location



(b) Without vortex (WV) location



(c) Connected vortex (CV) location



(d) Separated vortex (SV) location Fig. 2. Variable location

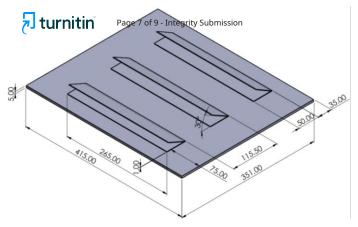


Fig. 3. Connected vortex (CV)

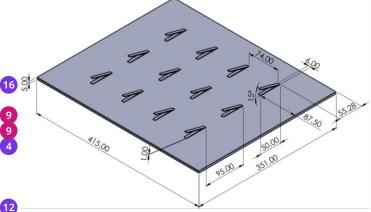


Fig. 4. Separated vortex (SV)

Refprop[™] software version 10.0.0.9b is used to determine the properties of the refrigerant at enthalpy at each point based on the cooling system performance data by analyzing the saturation pressure, temperature, enthalpy, entropy, and density of the refrigerant [24], [25]. System performance is analysed using pressure and temperature obtained through calculations on R410A refrigerant using RefpropTM software [26]. The effectiveness of an air conditioner is evaluated by determining the refrigeration effect, which is the difference in refrigerant enthalpy between the evaporator's inlet and outlet, and the compression work, which is the enthalpy difference between the compressor's outlet and inlet. The values of RE, CW, and COP are determined based on the obtained enthalpy results [27]. The RE, CW, COP are determined 7 using Eqs(1-3) [28]. Where: h_1 is enthalpy at the compressor inlet, h₂ is Enthalpy at the compressor outlet, and h₄ is enthalpy at the Evaporator inlet.

$$RE = h_1 - h_4 \tag{1}$$

$$CW = h_2 - h_1 \tag{2}$$

$$COP = \frac{RE}{cW} = \frac{h1 - h4}{h2 - h1}$$
 (3)

6 3 Results and Discussion

This study examines the performance of WAC for utilization as a desalination tool with four variables: CC, WV, CV, and SV. Fig. 45 shows the data collection process. At points 1 to 4, data of P₁, T₁, 2 P₂, T₂, P₃, T₃, P₄, and T₄ are collected sequentially. The digital scale 1 at point 5 is used to measure the mass of water in the evaporation container to determine the decrease in mass due to evaporation. The seawater in the main container was heated by a condenser controlled by a thermostat to maintain a temperature between 55-60°C. Data was collected every 5 minutes for 8 hours. The system performance is greatly affected by the evaporation rate, which impacts the COP value of the WAC. In addition, this process demonstrates how the integration of vortex generators can improve desalination efficiency.

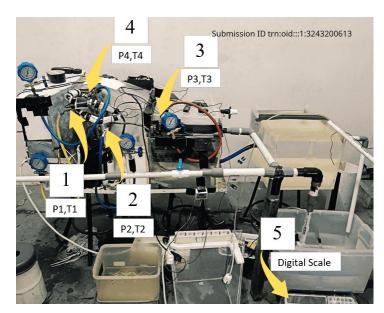


Fig. 5. WAC as a desalination devices

Fig. 6 shows the pressure-enthalpy (P-h) diagram for R410A refrigerant at various variables, namely CC, WV, CV, and SV. The enthalpy values are obtained from the calculation results using Refprop™ software, with input data in the form of pressure and temperature at each point: P₁, T₁, P₂, T₂, P₃, T₃, P₄, and T₄. The average evaporator exit air temperature for each variable is 17.8°C, 18.6°C, 18.7°C, and 18.9°C, respectively. Meanwhile, the condenser exit air temperatures were 55.7°C, 56.3°C, 56.9°C, and 57.1°C, respectively. Based on the enthalpy values obtained, the performance of the WAC system can be calculated, including the RE, CW, and COP values.

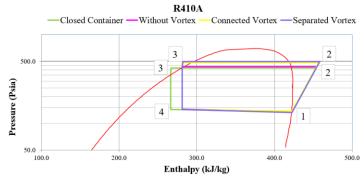


Fig. 6. P-h diagram for R410A with a closed container, without vortex, connected vortex, and separated vortex

In a refrigeration system, efficiency is crucial to consider. One concept that plays a role in measuring the efficiency of a refrigeration system is the RE, which is the amount of heat absorbed by the refrigerant in the evaporator for each unit mass of cooling, which occurs in the process from 4 to 1 [29], [30]. By calculating using Eq. 1, the RE of R410A for various CC, WV, CV, and SV variables in the desalination process is shown in Fig. 7. The results show a decrease in RE; a lower refrigeration effect can lower COP [31]. The latent heat of vaporization in the Air Conditioning (AC) system comes from the evaporation of refrigerant [32]. The closed container of R410A has the highest RE value. The high RE value is due to the latent heat of vaporization [33] and high enthalpy compared to the other variable, R410A. As a result, the desalination process using closed-container R410A yields better cooling capacity than the other variable, R410A.

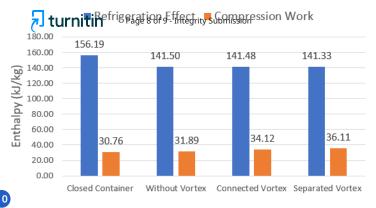


Fig. 7. Refrigeration effect and compression work with closed container, without vortex, connected vortex, and separated vortex.

Meanwhile, the CW of R410A for various variables, the CW value in the figure is calculated using Eq.2. Unlike RE, CW has a constant increase. This is due to the increase in compressor pressure, the refrigerant temperature [34], and enthalpy. An increase in refrigerant pressure can increase compressor work, thus decreasing the COP value [35]. CW of the closed container R410A is lower than that of the other variable R410A. This indicates that the R410A refrigerant in the sealed container has a lower temperature, so the compressor workload is lighter [36].

The COP is calculated using Eq. 3, and Fig. 8 shows that the COP value decreases as the evaporation increases. The use of a vortex increases the evaporation rate and efficiency in the desalination unit, resulting in faster evaporation [37], [38]. CV and SV have different geometry so it can affect the characteristics of airflow. CV has fewer and connected, while SV with more separated numbers produces better evaporation and increased effectiveness [39].

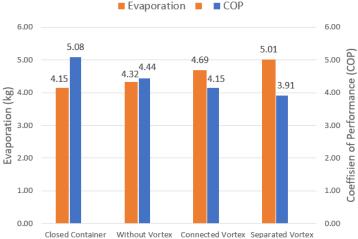


Fig. 8. Evaporation and COP with closed container, without vortex, connected vortex, and separated vortex.

On the other hand, an increase in refrigerant in the refrigeration machine can lead to an increase in temperature in the condenser, which requires greater compression effort [40]. The condenser located inside the main container helps to heat the water and increase evaporation as the temperature rises. The increased evaporation temperature from the condenser is then transferred to the evaporator through a steam funnel designed to direct the incoming air to the evaporator. The CC is secured with plates to prevent evaporation in the condenser from affecting the temperature of the air entering the evaporator. This causes a high refrigeration effect and reduces compression work, resulting in an optimal COP.

4 Conclusion

This study demonstrates that incorporating a vortex generator into a modified WAC significantly impacts seawater evaporation Page 8 of 9 - Integrity Submission

rates in desalination. The SV configuration produced the highest evaporation rate (5.01 kg) but reduced system efficiency by increasing compressor workload, leading to a lower COP (3.91). Conversely, the CC condition achieved the highest COP (5.08) by minimizing heat loss and stabilizing air temperature entering the evaporator. These findings highlight the trade-off between evaporation enhancement and system efficiency.

Future research should explore alternative vortex configurations, large scale testing, and environmental variations to optimize WAC-based desalination systems.

Acknowledgment

The author would like to express sincere gratitude for the inkind support provided by the Renewable Energy Research Group at FTII UHAMKA.

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